

REPAIR



Impact Resistant



Drillable & Sandable



Gap Filling



Multi-substrate Adhesion



Precision



High Strength

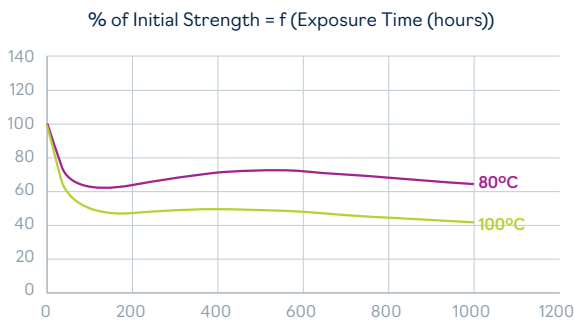
Born2Bond™ Repair is a gap-filling, instant adhesive and repair product with excellent adhesion to a very broad range of materials and surfaces. Repair is ideal for instant bonding and repairing, because it combines the strength of a structural adhesive with the speed of an instant adhesive. A tough polymer is achieved within a hardening time of under 10 minutes, and the gel consistency enables application in any orientation.

FEATURES

- Fixture time in 60 seconds*
- Hardens in 5-10 minutes*
- Instant adhesion with high bonding strength
- Low volume shrinkage: 4.3%
- Fills gaps of large volumes
- Bonds a large range of materials**
- Machinable, sandable and paintable once hardened
- Impact resistant
- Gel consistency for precise application
- Non-sagging for vertical applications

TYPICAL APPLICATIONS

- Automotive aftermarket applications
- Wood repair and reconstruction
- Rubber door bonding
- Automotive joint bonding
- Plastic defect repairing



TDS and SDS available on request

	REPAIR
BASE	Ethyl Cyanoacrylate
VISCOSITY (cP)	Part A: 130,000 - 180,000 Part B: 70,000 - 130,000
OPEN TIME	4-10 minutes
FIXTURE TIME*	15-60 seconds
BOND STRENGTH	Grit-Blasted Mild Steel - 14 MPa
APPEARANCE	Whitish
TEMPERATURE RANGE	-40°C up to +80°C
GAP FILLING CAPABILITY	Centimeters
AVAILABLE IN	Syringes: 10g, 50g

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