

### ULTRA GEL



High Strength



Low-odor Technology



Flexible



Precision

**Born2Bond™ Ultra Gel** is a low-odor, low-blooming, instant adhesive specially designed for bonding most substrates including plastics, rubbers and metals. The formulation consistency has been designed for high bond strength, even in places that are subject to flexing. The gel consistency allows application in any orientation. Careful selection of the formulation ingredients ensures that the product does not leave a white stain (blooming).

#### FEATURES

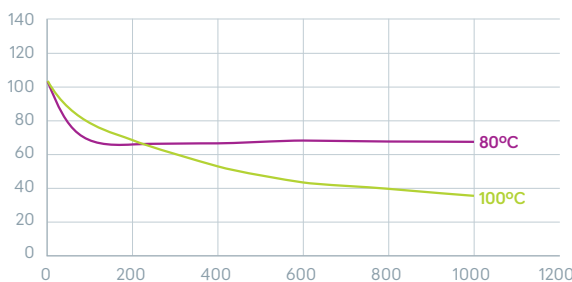
- Fixture time: 5 seconds\*
- High bonding strength
- Label free (Europe only)
- Long open time
- Low odor, low blooming
- Peel resistance
- Bonds a large range of materials\*\* including polystyrene
- Gel consistency for precise application

#### TYPICAL APPLICATIONS

- Leather and rubber bonding
- Shoe assembly
- Automotive aftermarket applications
- Sporting equipment
- Toy assembly
- Bonding glass to metal for jewelry

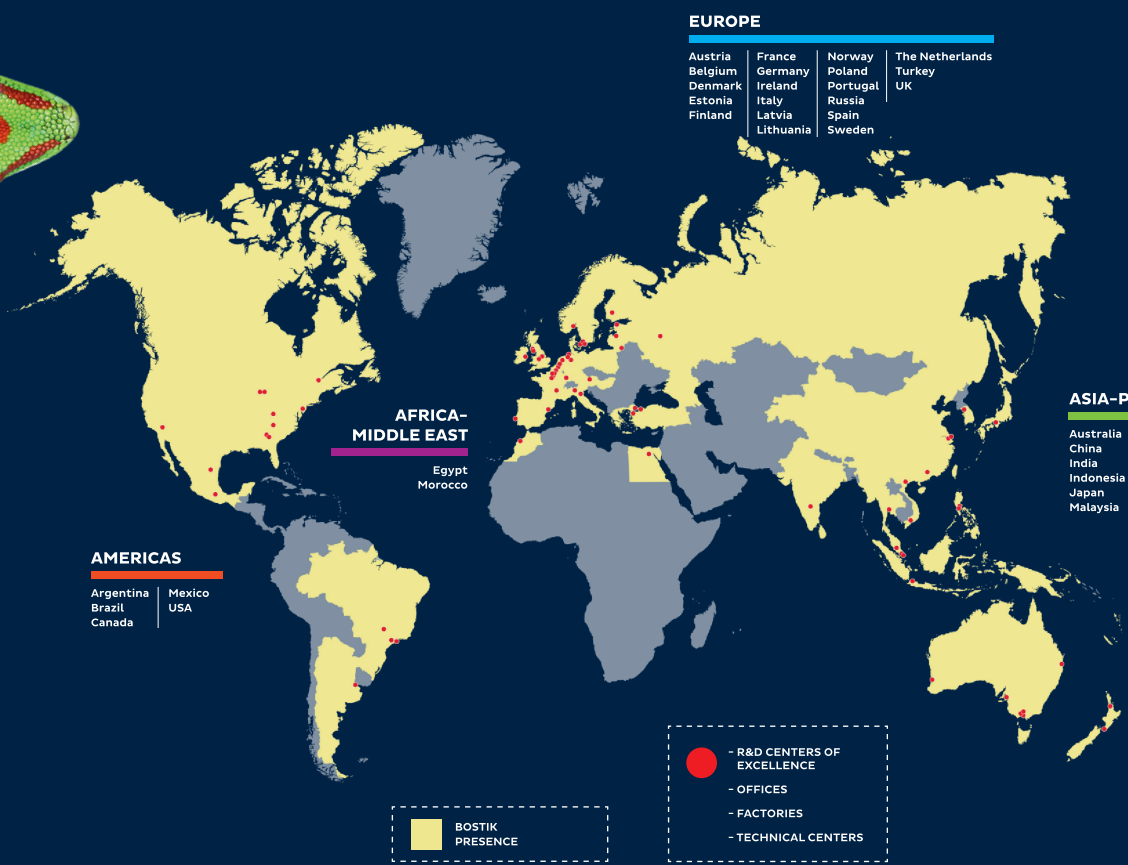
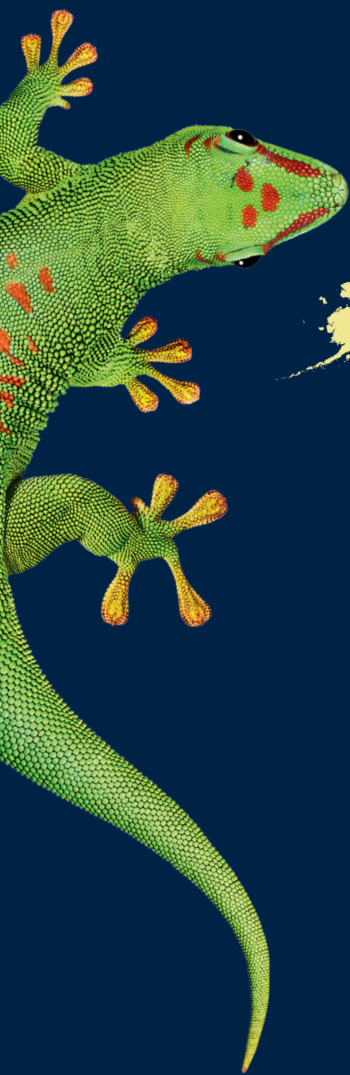


% of Initial Strength = f (Exposure Time (hours))



TDS and SDS available on request

	ULTRA GEL
<b>BASE</b>	Methoxyethyl Cyanoacrylate
<b>VISCOSITY (cP)</b>	105,000 - 120,000 cP
<b>FIXTURE TIME*</b>	5 seconds
<b>BOND STRENGTH</b>	Grit-Blasted Mild Steel - 18 MPa
<b>APPEARANCE</b>	Transparent
<b>TEMPERATURE RANGE</b>	-40°C up to +80°C
<b>AVAILABLE IN</b>	Cartridge : 30cc and 300cc



**EUROPE**

- |         |           |          |                 |
|---------|-----------|----------|-----------------|
| Austria | France    | Norway   | The Netherlands |
| Belgium | Germany   | Poland   | Turkey          |
| Denmark | Ireland   | Portugal | UK              |
| Estonia | Italy     | Russia   |                 |
| Finland | Latvia    | Spain    |                 |
|         | Lithuania | Sweden   |                 |

**AFRICA-MIDDLE EAST**

- Egypt
- Morocco

**ASIA-PACIFIC**

- |           |             |
|-----------|-------------|
| Australia | New Zealand |
| China     | Philippines |
| India     | Singapore   |
| Indonesia | South Korea |
| Japan     | Thailand    |
| Malaysia  | Vietnam     |

**AMERICAS**

- |           |        |
|-----------|--------|
| Argentina | Mexico |
| Brazil    | USA    |
| Canada    |        |

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